

RoboVent CompleteCare Program

Protect Your Investment

Sophisticated air filtration equipment represents a costly investment in your plant and the health of your employees. Proper maintenance is critical to the performance of that investment.

A RoboVent CompleteCare Preventative Maintenance Program provides the regularly scheduled expert maintenance needed to properly maintain your air filtration and dust collection systems, and greatly reduces the risk of fire or unexpected system breakdowns and production delays.

Keep Your Air Filtration Equipment and Your Plant Running Efficiently – We Guarantee It!

- **Reliable Service:** We service many makes and models of air filtration equipment, and our commitment is always to maintain your systems for optimal performance and minimal down-time.

- **Reduced Production Down-time:** Our programs keep your air filtration systems running efficiently, and significantly reduce the potential for breakdowns and production down-time.

- **Cost Control:** Take control of your maintenance costs with a scheduled maintenance program and significantly reduce the costs associated with breakdowns and production down-time.

- **Accurate Record Keeping:** RoboVent carefully documents all pertinent data on your air cleaning system and monitors this information to fine-tune maintenance schedules. It is a valuable tool for troubleshooting, and for ISO 14001.

- **Extended Warranty:** An extended warranty for most RoboVent equipment is available with the purchase of the RoboVent CompleteCare Preventative Maintenance Program (see back for details), if the preventative maintenance program is purchased when the system is installed. Contact RoboVent for more information. A flat rate for filters may be included in the monthly payments.

- **Replacement Parts:** We have a wide range of replacement filters and equipment parts in-stock to get your systems up and running quickly when breakdowns occur.

- **VentMonitor Program:** We also offer quarterly, bi-yearly or yearly service visits to your facility to perform a 15-point checklist of your entire system. A report will be sent to your company, updating you on the quality of service and any other concerns.



RoboVent CompleteCare Program

CompleteCare Program

- All maintenance needed on a 2, 4, 8 or 12 week basis, depending upon production levels.
- Extended Warranty for the duration of the CompleteCare Program. (Does not cover VFD's and Fire Suppression reloading.)
- All equipment repairs, if completed at time of maintenance.
- Typical maintenance procedure
 - 1) Stop blower, reset digital read-out to zero, restart blower, record Δ -P value.
 - 2) Stop blower, set controller to rapid pulse, pulse down for 30-60 minutes.
 - 3) Start blower, record new Δ -P value.
 - 4) Inspect system.
 - 5) Check for blower/motor vibrations.
 - 6) Check pulse valves
 - 7) Check controller function.
 - 8) Replace parts as necessary.
 - 9) Record estimated volume of collected fume particles.
 - 10) Empty dust tray.
 - 11) Clean system's spark arrestant baffle filters or replace with clean baffle filters.
 - 12) Change cartridge filters as required.
 - 13) Record filter pressure and filter life.

CompleteCare with Filters

- Includes all above CompleteCare Program.
- Filters as a monthly cost included in the cost of Maintenance.
- No additional costs except neglect and VFD replacement.

VentMonitor Program

- 3, 6 or 12 Month system review.
- Includes report on any findings, with recommendations.

